



"Bring Life to Colors, One  
Sheet at a Time"

**APPLICATION GUIDE**

Updated January 2025

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## **TEXTILE APPLICATION INSTRUCTIONS FOR USE**

### **SUITABLE INK SYSTEMS**

Water-based dye sublimation ink

### **APPLICATIONS**

All kinds of fabrics, including clothing, textiles, home decor, advertising, and other fields.

### **RECOMMENDED PAPER**

Fast dry: 29/35/40/45/55/63/70/75/80/85/90/95/100/120 GSM

Sticky: 80/90/100 GSM

### **TRANSFER CONDITIONS**

- ① The transfer temperature and time are only general recommendations. Due to the uniqueness of each fabric, please be sure to test before use.
- ② It is recommended to control the printing environment in 20-30°C, 40-60%RH condition.
- ③ Please pay attention to the front and back of the paper when using the whole process. Please try to avoid finger contact with the print surface.

### **STORAGE CONDITIONS**

- ① Protect material from direct sunlight.
- ② Store material only in original package under normal climatic conditions (23°C, 40-50%RH) .



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## HARD SUBSTRATE APPLICATIONS INSTRUCTION FOR USE

### SUITABLE INK SYSTEMS

Water-based dye sublimation ink

### APPLICATIONS

After coating treatment, all kinds of hard materials, such as metal, wood, stone, ceramics, glass, PVC, leather, etc.

### RECOMMENDED PAPER

Instant dry: 100/120 GSM

A3/A4: 100/120 GSM

### TRANSFER CONDITIONS

We recommend a transfer temperature of 190°C-210°C for optimal transfer results for most applications. The transfer time depends on the substrate's size, material, and shape. We recommend that you perform appropriate tests as directed by the original substrate supplier before use.

The transfer temperature and time are only general recommendations. Due to the uniqueness of each fabric, please be sure to test before use.

It is recommended to control the printing environment in 20-30°C, 40-60%RH condition.

Please pay attention to the front and back of the paper when using the whole process. Please try to avoid finger contact with the print surface.

### STORAGE CONDITIONS

- ① Protect material from direct sunlight.
- ② Store material only in original package under normal climatic conditions (23°C, 40-50%RH).